

Report No. : EFHZ24052586-CG-01 Date : 11-Jun-2024 Page : 1 of 21

TEST REPORT

:	Mid Ocean Brands B.V.
:	7/F, Kings Tower, 111 King Lam Street, Cheung Sha Wan, Kowloon, Hong Kong.
:	Double wall tumbler with hand strap
:	MO2317
:	Stainless steel
:	118449
:	Mid Ocean Brands B.V.
:	China
:	EU
:	PP Silicone Stainless steel
:	16-May-2024
:	05-Jun-2024
:	16-May-2024 to 11-Jun-2024





The following test item(s) was/were performed on submitted sample(s) and/or component(s) confirmed by applicant

TEST REQUESTED	TEST METHOD/REGULATION	RESULT
Banned AZO Dyes	REACH Annex XVII, Entry 43	Pass
	French Décret 2007-766 and its	
Total Bisphenol A (BPA) Content	amendments, and French Law No.	Pass
	2012/1442	
Colour Fastness to Rubbing	ISO 105-X12:2016	See Test Result
Total Lead Content	REACH Annex XVII, Entry 63	Pass
	Regulation (EU) No. 10/2011 and its	
Overall Migration	amendments, Fiche MCDA n $^\circ$ 3	Pass
	(V03-09/09/2021)	
	French Décret 2007-766 with	
Overall Migration	amendments and French Arrêté du	Pass
	25 Novembre 1992	
	French Décret 2007-766 with	
Volatile Organic Matter (VOM)	amendments and French Arrêté du	Pass
	25 Novembre 1992	
	Regulation (EU) No. 10/2011 and its	
Specific Migration of Bisphenol A	amendments, Fiche MCDA n $^{\circ}$ 3	Pass
	(V03-09/09/2021)	
Specific Release of Heavy Metals	EU Resolution CM/Res (2013)9	Pass
	French Décret 2007-766 with	
Peroxide Value	amendments and French Arrêté du	Pass
	25 Novembre 1992	
	French Décret 2007-766 with	
Specific migration of Organotin (as tin)	amendments and French Arrêté du	Pass
	25 Novembre 1992	
	Regulation (EU) No. 10/2011 and its	
Specific Migration of Primary Aromatic Amines	amendments, Fiche MCDA n $^{\circ}$ 3	Pass
	(V03-09/09/2021)	
Total Cadmium Content	REACH Annex XVII, Entry 23	Pass
Phthalates Content	REACH Annex XVII, Entry 51 & 52	Pass
Polycyclic Aromatic Hydrocarbons (PAHs)	REACH Annex XVII, Entry 50	Pass
	Regulation (EU) No. 10/2011 and its	
Specific Migration of Heavy Metal	amendments, Fiche MCDA n $^{\circ}$ 3	Pass
	(V03-09/09/2021)	
Mechanical dishwashing resistance of utensils-Part	EN 12875-1:2005	See Test Result
1: Reference test method for domestic articles	EN 12075-1.2005	
Mechanical dishwashing resistance of utensils-Part		
2: Inspection of non-metallic articles (as per client's	Refer to EN 12875-2:2001	See Test Result
request)		

Samples are obtained by express delivery, Results obtained refer only to samples, products or material received in Laboratory, as described in point related to sample description, and tested in conditions shown in present report. Eurofins Product Testing Service (Hangzhou) Co., Ltd ensures that this job has been performed according to our Quality System and complying contract and legal conditions. Unless otherwise stated from the customer, regulation or the standard specification, Eurofins will consider the measurement uncertainty as calculated by our laboratory and apply according to ILAC G8:09/2019-(binary acceptance base on guard band). If you happen to have any comments, please do it by sending email to <u>info.hz@cpt.eurofins.Product</u> Testing Service (Hangzhou) Co., Ltd. If you happen to have any complaints, please do it by sending email to <u>chinacomplaint.hz@cpt.eurofins.Product</u> Testing to this report number.



Eurofins (Hangzhou) contact information

Customer service: <u>May.Zhang@cpt.eurofinscn.com/</u> +86 571 87203730 Sales specialist: <u>Sophia.Ma@cpt.eurofinscn.com/</u>

*********** FOR FURTHER DETAILS, PLEASE REFER TO THE FOLLOWING PAGE(S) ************

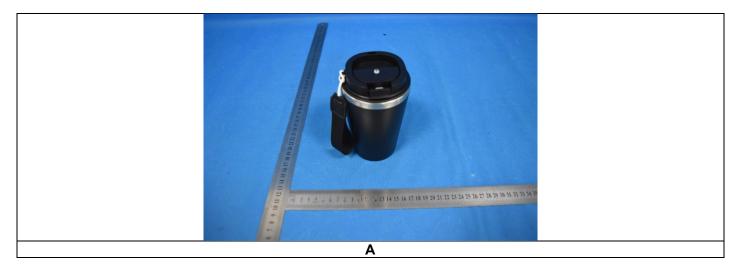
Signed for and on behalf of Eurofins Product Testing Se

vice (Hangshou) Co., Ltd ALA Sara Liu **Quality Manager**



Report No. : EFHZ24052586-CG-01 Date : 11-Jun-2024 Page : 4 of 21

SAMPLE PHOTO(S)



EFHZ24052586-CG-01



REFERENCE SAMPLE PHOTO(S)



The reference samples have not been tested in current report, but according to customer's request, the picture has also been included. For sample tested in current report, please refer to "sample photo"



Report No. : EFHZ24052586-CG-01 Date : 11-Jun-2024 Page : 6 of 21

COMPONENT LIST

Component No.	Component	Sample No.
1	Black PP (out body)	A
2	Black PP lid	A
3	Transparent silicone	A
4	Silver stainless steel inner wall	A
5	Black PU	A
6	Black fabric tape	А



Banned AZO Dyes

Test Request: Banned AZO dyes as specified in entry 43 of annex XVII of REACH Regulation (EC) No 1907/2006.

Test Method: EN ISO 14362-1:2017, analysis was performed by GC-MS and confirmed with HPLC-DAD

Test Item(s)	CAS No. Unit		Limit	MDL	Result		
		•			5	6	
4-methyl-m-phenylenediamine / 2,4-Toluylendiamine	95-80-7	mg/kg	30	5	ND	ND	
2-Naphthylamine	91-59-8	mg/kg	30	5	ND	ND	
4,4'-methylenedi-o-toluidine / 3,3'-Dimethyl-4,4'- diaminodiphenylmethane	838-88-0	mg/kg	30	5	ND	ND	
Bis-(4-aminophenyl)methane	101-77-9	mg/kg	30	5	ND	ND	
4,4'-Oxydianiline	101-80-4	mg/kg	30	5	ND	ND	
4,4'-Thiodianiline	139-65-1	mg/kg	30	5	ND	ND	
Benzidine	92-87-5	mg/kg	30	5	ND	ND	
o-Toluidine	95-53-4	mg/kg	30	5	ND	ND	
5-Nitro-o-toluidine (Note 1)	99-55-8	mg/kg	30	5	ND	ND	
o-Aminoazotoluene (Note 1)	97-56-3	mg/kg	30	5	ND	ND	
4-methoxy-m-phenylenediamine / 2,4-Diaminoanisole	615-05-4	mg/kg	30	5	ND	ND	
4,4'-Methylene-bis-(2- chloroaniline)	101-14-4	mg/kg	30	5	ND	ND	
2,4,5-Trimethylaniline	137-17-7	mg/kg	30	5	ND	ND	
4-Aminobiphenyl	92-67-1	mg/kg	30	5	ND	ND	
o-Anisidine	90-04-0	mg/kg	30	5	ND	ND	
3,3'-Dichlorobenzidine	91-94-1	mg/kg	30	5	ND	ND	
4-Chloroaniline	106-47-8	mg/kg	30	5	ND	ND	
3,3'-Dimethoxybenzidine	119-90-4	mg/kg	30	5	ND	ND	
3,3' -dimethylbenzidine	119-93-7	mg/kg	30	5	ND	ND	
2-Methoxy-5-methylaniline	120-71-8	mg/kg	30	5	ND	ND	
4-Chloro-2-methylaniline	95-69-2	mg/kg	30	5	ND	ND	
4-Amino-azobenzene (Note 2)	60-09-3	mg/kg	30	5	ND	ND	

Remarks:

Note 1: The CAS-numbers 97-56-3 and 99-55-8 are further reduced to CAS-numbers 95-53-4 and 95-80-7. Note 2: 4-Amino-azobenzene(CAS No.:60-09-3) is reduced to aniline and 1,4-phenylenediamine.

mg/kg = milligram per kilogram

MDL = method detection limit

ND = Not detected, less than MDL



Total Bisphenol A (BPA) Content

Test Request: In accordance with French Décret 2007-766 and its amendments, and French Law No. 2012/1442.

Test Method: With reference to EPA 3550C:2007, EPA 8321B:2007, solvent extraction and determination by LC-MS.

Test Item(s)	CAS No.	Unit	Limit	MDL	Res	sult
					2	3
Bisphenol A	80-05-7	mg/kg	ND	0.10	ND	ND

*(***^**)

Remarks:

1 mg/kg = 1 ppm = 0.0001% MDL = method detection limit ND = Not detected, less than MDL

Colour Fastness to Rubbing

ISO 105-X12:2016.

	(6)
Lengthwise-Dry	4-5
Lengthwise-Wet	4-5
Widthwise-Dry	1
Widthwise-Wet	1

Remark:

Grey Scale for Assessing Colour Change/Staining

- Grade 5 Negligible or no change/staining
- Grade 4 Slightly changed/stained
- Grade 3 Noticeably changed/stained
- Grade 2 Considerably changed/stained
- Grade 1 Much changed/stained



Total Lead Content

Test Request:Total lead content as specified in entry 63 of annex XVII of REACH Regulation (EC) No
1907/2006 and its amendment Regulation (EU) No 2015/628.Test Method:EPA 3050B:1996, EPA 3051A:2007, EPA 3052:1996

Acid digestion/ microwave digestion method was used and total lead content was determined by ICP-OES.

Test Item/s)	Unit	Limit	MDL	F	Result	
Test Item(s)	Unit	Linnit	IVIDE	1+2+3	4	5
Total Lead	mg/kg	500	10	ND	ND	ND

Remark:

According to client's request, tests are combination tests. The experimental results are the total result of mixed samples.

mg/kg = milligram per kilogram

MDL = method detection limit

ND = Not detected, less than MDL



Overall Migration

Test Request:In accordance with Commission Regulation (EU) No. 10/2011 and its amendments, and
DGCCRF Food contact suitability of organic materials from synthetic materials - Fiche
MCDA n° 3 (V03-09/09/2021).Test Method:With reference to EN1186-1:2002 for selection of conditions and test methods;

EN1186-3:2022 overall migration in evaporable simulants by total immersion method;

						Result	
Simulant Used	Time	Temperature	Unit	Limit	2		
					1 st	2 nd	3 rd
Acetic Acid 3%	2hrs	70°C	mg/dm ²	10	ND	ND	ND
Ethanol 50%	2hrs	70°C	mg/dm ²	10	ND	ND	ND

Remark:

ND = not detected, less than 3.0 mg/dm² mg/dm² = milligram per square decimeter Test condition & simulant were specified by client.

Overall Migration

Test Request:In accordance with French Décret 2007-766 with amendments and French Arrêté du 25
Novembre 1992.Test Method:With reference to EN1186-1:2002 for selection of conditions and test methods;
EN1186-3:2022 overall migration in evaporable simulants by total immersion method;

	Time Temperature				Result			
Simulant Used			Unit	Limit	3			
					1 st	2 nd	3 rd	
Acetic Acid 3%	2hrs	70°C	mg/dm ²	10	ND	ND	ND	
Ethanol 50%	2hrs	70°C	mg/dm ²	10	ND	ND	ND	

Remark:

ND = not detected, less than 3.0 mg/dm² mg/dm² = milligram per square decimeter Test condition & simulant were specified by client.



Volatile Organic Matter (VOM)

Test Request: In accordance with French Décret 2007-766 and its amendments , and French Arrêté du 25 Novembre 1992.

Test Method: With reference to French Arrêté du November 1992 Annex III.

Test Item(s)	Unit	Limit	MDL	Result 3
Volatile Organic Matter (VOM)	%	0.5	0.10	0.30

Remark:

Test Condition: 200°C, 4 hours % = percentage of weight by weight, w/w MDL = method detection limit ND = not detected, less than MDL

Specific Migration of Bisphenol A

Test Request:	In accordance with Commission Regulation (EU) No 10/2011 and its amendments and DGCCRF Food contact suitability of organic materials from synthetic materials – Fiche MCDA n°3 (V03-09/09/2021).
Test Method:	With reference to EN 13130-1:2004, analysis was performed by LC-MS.
Simulant Used:	Acetic Acid 3%
Test Condition:	70℃ 2hrs

Test Item(s)	Unit	Limit	MDL		Result 3	
				1 st	2 nd	3 rd
2,2-bis(4- hydroxyphenyl) Propane (Bisphenol A)	mg/kg	0.05	0.01	ND	ND	ND

Remark:

mg/kg = milligram per kilogram ND = not detected, less than MDL MDL = method detection limit Test condition & simulant were specified by client



Specific Release of Heavy Metals

- Test Request: In accordance with Resolution CM/Res (2013)9 on metals and alloys used in food contact materials and articles.
- Test Method: With reference to Resolution CM/Res(2013)9, analysis was performed by ICP-MS.
- Simulant Used: 0.5% Citric acid

Test Condition: 70°C 2hrs

				Resu 4	ılt	
Test Item(s)	Unit	MDL	1 st + 2 ^r	^d Migration	3 rd Migration	
			Result	7xSRL*2	Result	SRL*1
Aluminum (Al)	mg/kg	0.5	ND	35	ND	5
Antimony (Sb)	mg/kg	0.01	ND	0.28	ND	0.04
Chromium (Cr)	mg/kg	0.05	ND	1.75	ND	0.25
Cobalt (Co)	mg/kg	0.005	ND	0.14	ND	0.02
Copper (Cu)	mg/kg	0.5	ND	28	ND	4
Iron (Fe)	mg/kg	5	ND	280	ND	40
Manganese (Mn)	mg/kg	0.2	ND	12.6	ND	1.8
Molybdenum (Mo)	mg/kg	0.01	ND	0.84	ND	0.12
Nickel (Ni)	mg/kg	0.01	ND	0.98	ND	0.14
Silver (Ag)	mg/kg	0.01	ND	0.56	ND	0.08
Tin (Sn) *³	mg/kg	5	ND	700	ND	100
Vanadium (V)	mg/kg	0.001	ND	0.07	ND	0.01
Zinc (Zn)	mg/kg	0.5	ND	35	ND	5
Arsenic (As)	mg/kg	0.0005	ND	0.014	ND	0.002
Barium (Ba)	mg/kg	0.1	ND	8.4	ND	1.2
Beryllium (Be)	mg/kg	0.001	ND	0.07	ND	0.01
Cadmium (Cd)	mg/kg	0.001	ND	0.035	ND	0.005
Lead (Pb)	mg/kg	0.001	ND	0.07	ND	0.01
Lithium (Li)	mg/kg	0.005	ND	0.336	ND	0.048
Mercury (Hg)	mg/kg	0.0005	ND	0.021	ND	0.003
Thallium (TI)	mg/kg	0.00005	ND	0.0007	ND	0.0001
Magnesium (Mg)	mg/kg	0.1	ND	-	ND	-
Titanium (Ti)	mg/kg	0.1	ND	-	ND	-

Remark:

mg/kg =milligram per kilogram

MDL = method detection limit

ND = not detected (<MDL)

SRL = Specific Release Limit

*1 Compliance is established on the result from the third migration test for repeated used articles.

*2 Meantime, the sum of the results of the first and second tests should not exceed 7 times the SRL

*3 Except in field of application under Regulation (EC) No.1881/2006.(canned food container)

Test condition & simulant were specified by client.



Peroxide Value

Test Request: In accordance with French Décret 2007-766 and its amendments, and French Arrêté du 25 Novembre 1992 for silicone materials.

Test Method: With reference to European pharmacopoeia, 9.0 part 2.5.5. Peroxide Value method A.

Test Item(s)	Limit	Result
		3
Peroxide Value	Absent	Absent

Specific migration of Organotin (as tin)

Test Request:In accordance with French Décret 2007-766 and its amendments, and French Arrêté du 25
November 1992 for silicone materials.Test Method:With reference to EN 13130-1:2004, analysis was performed by ICP-MS.Simulant Used:Acetic Acid 3%Test Condition:70°C 2hrs

				Result 3		
Test Item(s)	Unit	Limit	MDL			
				1 st	2 nd	3 rd
Specific migration of Organotin (as tin)	mg/kg	0.1	0.01	ND	ND	ND

Remark:

mg/kg = milligram per kilogram MDL = method detection limit ND = not detected (<MDL)



Specific Migration of Primary Aromatic Amines

Test Request: To determine the Specific Migration of Primary Aromatic Amine Metal in accordance with Commission Regulation (EU) No 10/2011 and its amendments, and DGCCRF Food contact suitability of organic materials from synthetic materials - Fiche MCDA n° 3 (V03-09/09/2021).

Test Method: With reference to EN 13130-1:2004, analysis was performed by LC-MS/MS.

Simulant Used: Acetic Acid 3%

Test Condition: 2hrs at 70° C

					Result		
Test Item(s)	CAS No.	Unit	Limit	MDL		2	
					1 st	2 nd	3 rd
m-Phenylenediamine	108-45-2	mg/kg	Not Detectable	0.002	ND	ND	ND
2,4,5-trimethylaniline	137-17-7	mg/kg	Not Detectable	0.002	ND	ND	ND
2-methoxy-5-methylaniline	120-71-8	mg/kg	Not Detectable	0.002	ND	ND	ND
2-Naphthylamine	91-59-8	mg/kg	Not Detectable	0.002	ND	ND	ND
3,3' -dichlorobenzidine	91-94-1	mg/kg	Not Detectable	0.002	ND	ND	ND
o-Dianisidine	119-90-4	mg/kg	Not Detectable	0.002	ND	ND	ND
o-Tolidine	119-93-7	mg/kg	Not Detectable	0.002	ND	ND	ND
4,4-Methylene-bis-2- chloroaniline	101-14-4	mg/kg	Not Detectable	0.002	ND	ND	ND
4,4- Diaminodiphenylmethan	101-77-9	mg/kg	Not Detectable	0.002	ND	ND	ND
4,4-diamino-3,3- dimethyldiphenylmethane	838-88-0	mg/kg	Not Detectable	0.002	ND	ND	ND
4,4'-Oxydianilin	101-80-4	mg/kg	Not Detectable	0.002	ND	ND	ND
4,4-Thiodianilin	139-65-1	mg/kg	Not Detectable	0.002	ND	ND	ND
4-aminoazobenzene	60-09-3	mg/kg	Not Detectable	0.002	ND	ND	ND
4-aminobiphenyl	92-67-1	mg/kg	Not Detectable	0.002	ND	ND	ND
4-Chloroaniline	106-47-8	mg/kg	Not Detectable	0.002	ND	ND	ND
4-chloro-2-methylaniline	95-69-2	mg/kg	Not Detectable	0.002	ND	ND	ND
2,4-diaminoanisole	615-05-4	mg/kg	Not Detectable	0.002	ND	ND	ND
2,4-diaminotoluene	95-80-7	mg/kg	Not Detectable	0.002	ND	ND	ND



2-methyl-5-nitroaniline	99-55-8	mg/kg	Not Detectable	0.002	ND	ND	ND
Benzidin	92-87-5	mg/kg	Not Detectable	0.002	ND	ND	ND
o-Aminoazotoluene	97-56-3	mg/kg	Not Detectable	0.002	ND	ND	ND
o-anisidine	90-04-0	mg/kg	Not Detectable	0.002	ND	ND	ND
o-Toluidin	95-53-4	mg/kg	Not Detectable	0.002	ND	ND	ND
p-Phenylenediamine	106-50-3	mg/kg	-	0.002	ND	ND	ND
2,4-Dimethylaniline	95-68-1	mg/kg	-	0.002	ND	ND	ND
2,6-Xylidine	87-62-7	mg/kg	-	0.002	ND	ND	ND
Aniline	62-53-3	mg/kg	-	0.002	ND	ND	ND
2,2'-methylenedianiline	6582-52-1	mg/kg	-	0.002	ND	ND	ND
2,4'-methylenedianiline	1208-52-2	mg/kg	-	0.002	ND	ND	ND
Total of other primary aromatic amines	-	mg/kg	0.01	-	ND	ND	ND

Remark:

Total of other primary aromatic amines are p-Phenylenediamine (CAS No.:106-50-3),

2,4-dimethylaniline(CAS No.:95-68-1), 2,6-dimethylaniline(CAS No.:87-62-7), aniline (CAS No.:62-53-3), 2,2'- methylenedianiline(CAS No.:6582-52-1), 2,4'-methylenedianiline(CAS No.:1208-52-2).

mg/kg = milligram per kilogram

ND = not detected, less than MDL

MDL = method detection limit

Test condition & simulant were specified by client.



Total Cadmium Content

Test Request: Total cadmium content as specified in Commission Regulation (EU) 2016/217 amending entry 23 of Annex XVII of REACH Regulation (EC) No 1907/2006.

Test Method: EPA 3050B:1996, EPA 3052:1996, EN 1122:2001 Method B, acid digestion method was used and total cadmium content was determined by ICP-OES.

Test Item(s)	Unit	Limit	MDL	Resu	lt
Test item(s)	Unit	Liiiit	WIDE	2+3	5
Total Cadmium	mg/kg	100	5	ND	76

Remark:

According to client's request, tests are combination tests. The experimental results are the total result of mixed samples.

mg/kg = milligram per kilogram MDL = method detection limit

ND = Not detected, less than MDL



Phthalates Content

Test Request:Phthalates content as specified in entry 51&52 of annex XVII of REACH Regulation (EC) No1907/2006 and its amendment Commission Regulation (EU) 2018/2005.

Test Method: EPA 3550C:2007, EPA 8270E:2018, solvent extraction and quantification by GC-MS.

Test Item(s)	CAS No.	Unit	Limit	MDL	Result	
					2+3	5
Dibutylphthalate (DBP)	84-74-2	%	-	0.005	ND	ND
Benzyl butyl phthalate (BBP)	85-68-7	%	-	0.005	ND	ND
Diethylhexylphthalate (DEHP)	117-81-7	%	-	0.005	ND	ND
Di-isobutyl phthalate (DiBP)	84-69-5	%	-	0.005	ND	ND
Sum of (DEHP+DBP+BBP+DIBP)	-	%	0.1	-	ND	ND
Di-n-octylphthalate(DNOP)	117-84-0	%	-	0.005	ND	ND
Diisononyl phthalate (DINP)	28553-12-0	%	-	0.005	ND	ND
Diisodecyl phthalate (DIDP)	26761-40-0	%	-	0.005	ND	ND
Sum (DNOP + DINP + DIDP)	-	%	0.1	-	ND	ND

Remarks:

According to client's request, tests are combination tests. The experimental results are the total result of mixed samples.

1 mg/kg = 1 ppm = 0.0001% MDL = method detection limit

ND = Not detected, less than MDL

"- " = Not Regulated



Polycyclic Aromatic Hydrocarbons (PAHs)

Test Request:Polycyclic Aromatic Hydrocarbons (PAHs) content as specified in Regulation (EU) 2015/326
amending entry 50 of Annex XVII of REACH Regulation (EC) No 1907/2006.

Test Method: Solvent extraction and quantification by gas chromatography-mass selective detection (GC-MS) with respect to AfPS GS 2019:01 PAK

Test Item(s)	CAS No.	S No. Unit		MDL	Result	
					2+3	5
Benz(a)anthracene	56-55-3	mg/kg	1	0.2	ND	ND
Chrysene	218-01-9	mg/kg	1	0.2	ND	ND
Benzo(b)fluoranthene	205-99-2	mg/kg	1	0.2	ND	ND
Benzo-(j)-fluoranthen	205-82-3	mg/kg	1	0.2	ND	ND
Benzo(k)fluoranthene	207-08-9	mg/kg	1	0.2	ND	ND
Benzo(a)pyrene	50-32-8	mg/kg	1	0.2	ND	ND
Dibenz(a,h)anthracene	53-70-3	mg/kg	1	0.2	ND	ND
Benzo(e)pyrene	192-97-2	mg/kg	1	0.2	ND	ND

Remarks:

According to client's request, tests are combination tests. The experimental results are the total result of mixed samples.

mg/kg = milligram per kilogram

MDL = method detection limit

ND = Not detected, less than MDL



Specific Migration of Heavy Metal

Test Request:	To determine the Specific Migration of Heavy Metal in accordance with Commission
-	Regulation (EU) No 10/2011 and its amendments, and DGCCRF Food contact suitability of
	organic materials from synthetic materials $-$ Fiche MCDA n $^{\circ}$ 3 (V03-09/09/2021).
Test Method:	With reference to Regulation (EU) 10/2011 for selection of test condition and EN 13130-
	1:2004 for test preparation method; analysis was performed by ICP-MS.
Simulant Used:	Acetic Acid 3%

Test Condition: 2hrs at 70° C

				Result		
Test Item(s)	Unit	Limit	MDL		2	
				1 st	2 nd	3 rd
Barium (Ba)	mg/kg	1	0.25	ND	ND	ND
Cobalt (Co)	mg/kg	0.05	0.01	ND	ND	ND
Copper (Cu)	mg/kg	5	0.25	ND	ND	ND
Iron (Fe)	mg/kg	48	0.25	ND	ND	ND
Lithium (Li)	mg/kg	0.6	0.5	ND	ND	ND
Manganese (Mn)	mg/kg	0.6	0.05	ND	ND	ND
Zinc (Zn)	mg/kg	5	0.5	ND	ND	ND
Aluminium (Al)	mg/kg	1	0.1	ND	ND	ND
Nickel (Ni)	mg/kg	0.02	0.01	ND	ND	ND
Antimony (Sb)	mg/kg	0.04	0.01	ND	ND	ND
Arsenic (As)	mg/kg	ND	0.01	ND	ND	ND
Cadmium (Cd)	mg/kg	ND	0.002	ND	ND	ND
Chromium (Cr)	mg/kg	ND	0.01	ND	ND	ND
Europium (Eu)	mg/kg	-	0.01	ND	ND	ND
Gadolinium (Gd)	mg/kg	-	0.01	ND	ND	ND
Lanthanum (La)	mg/kg	-	0.01	ND	ND	ND
Terbium (Tb)	mg/kg	-	0.01	ND	ND	ND
Sum of lanthanide substances	mg/kg	0.05	-	ND	ND	ND
Lead (Pb)	mg/kg	ND	0.01	ND	ND	ND
Mercury (Hg)	mg/kg	ND	0.01	ND	ND	ND

Remark:

mg/kg = milligram per kilogram MDL = Method Detection Limit ND = Not detected, less than MDL Test condition & simulant were specified by client.



EN 12875-1:2005 Mechanical dishwashing resistance of utensils-Part 1: Reference test method for domestic articles

1) Number of tested sample: 1 Piece

2) Number of controlled sample: / Piece

3) Test Procedure

Clause	Test item	Test methods
8.1	Preparation of test dish washer	When testing metal articles, after each regeneration of the ion exchanger with sodium chloride, run one test cycle(see 8.3) with no test specimens
8.2	Loading the test dishwasher	The test dishwasher shall be fully loaded, using dummy articles to fill excess capacity if necessary. Each specimen shall be placed in the appropriate basket making sure that the specimens will not come into contact with each other during testing. All surfaces shall be equally exposed to the water spray, and the specimens shall be positioned in a way that avoids the formation of water pools. It is permissible to simultaneously wash several different types of domestic articles of ceramic, glass, metal or plastics. Note The risk of interaction between different materials should be considered. Where there is such a risk, such specimens should not be tested together. If it is necessary to withdraw a test specimen during the test, it shall be replaced by a similar article.
8.3	Test cycle	The test cycle shall comprise the stages specified in EN 12875-1:2005
8.4	Parameter control	The parameters of the test cycle listed below shall be verified before starting the first test cycle and after every 10 th test cycles. as per client's request
8.5	Number of test cycles	Subject specimens to 10 test cycles, as per client's request

4) Test result:

<u>Refer to EN 12875-2:2001 Mechanical dishwashing resistance of utensils-Part 2: Inspection of non-</u> metallic articles (as per client's request)

After 10 cycle(s)

Product No	Color	Gloss	Clouding	Resistant deposites and iridescent layers	Other aspects
A	0	0	/	0	0



Table 1 – Inspection criteria

Articles with or without decoration	Colour ⁽¹⁾	gloss	Clouding	Resistant deposits and iridescent layers ⁽²⁾	Other aspects
Ceramic tableware	+	+		+	+ (3)(4)(5)
Glass, glass ceramic ware	+	+	+(6)	+	+ (4) (5)
Vitreous enameled tableware	+	+		+	+(3) (4) (5)
Plastic articles	+	+	+ (6)	+	+(3)(7)

(+) = to be inspected

(1) If several colours are present on one article to be inspected, the colour with the greatest change shall be chosen.

(2) For the elimination of easily removable deposits.

(3) e.g. crazing.

(4) The adherence of decorations shall be tested by repeated wiping with a moist cloth under slight pressure.

(5) Abrasion which is caused by friction during the dishwasher treatment shall be disregarded.

(6) Transparent articles only

(7) Swelling, deformation, cracking, or delamination

Table 2 – Evaluation of inspection criteria

Classification	Rating		
0	No visible change		
1	First discernible change		
2	Clearly visible change		

Remark:

Powder detergent: "Cascade" dishwasher detergent