CPST

Test Report

No. **20240106510ZB-BR09** Date: Feb 21, 2024 Page 1 of 4

UN38.3

Applicant

Applicant

The following samples were submitted and identified on behalf of the clients as

Sample Name:	Li-ion Cell
Model:	PL12118359-45
Manufacturer:	
Manufactured Address:	
CPST Internal Reference No.:	C230216062
Sample Received Date:	Feb 16, 2024
Test Period:	Feb 16, 2024 to Feb 21, 2024
Test Method:	Please refer to next page(s).
Test Result:	Please refer to next page(s).

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CONCLUSION :

TESTED SAMPLES	TEST ITEM	RESULT
Li-ion Cell	1. Lead, Cadmium & Mercury content—Directive 2006/66/EC and its amendment Directive 2013/56/EU	**PASS**

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Signed for and on behalf of

Eurones (Dongguan) Consumer Products Testing Service Co., Ltd

WRITTEN BY :	REVIEWED BY:	APPROVED BY:
Fair Lu	Sunshine Liu	Will Pan
Lu Jian Fei, Fair	Liu Xiao Fang, Sunshine	Pan Jian Ding, Will
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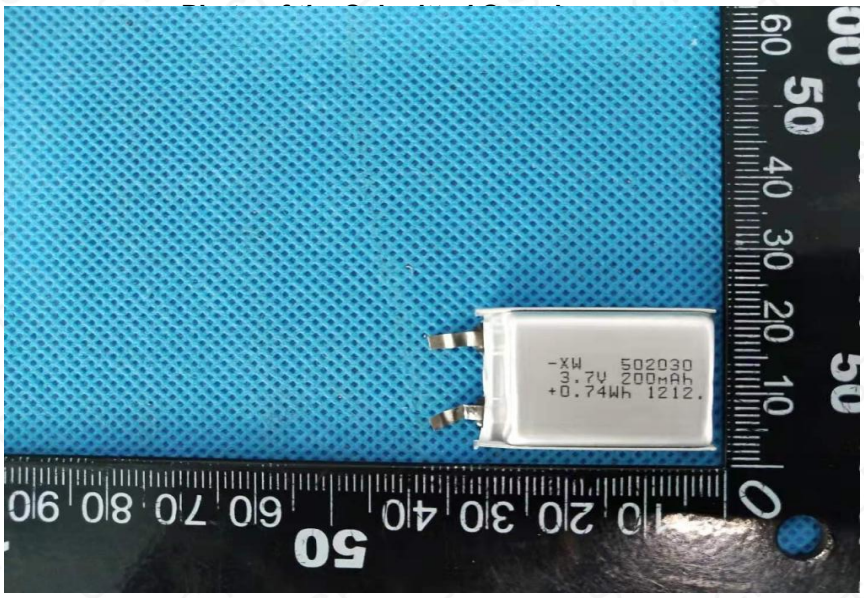
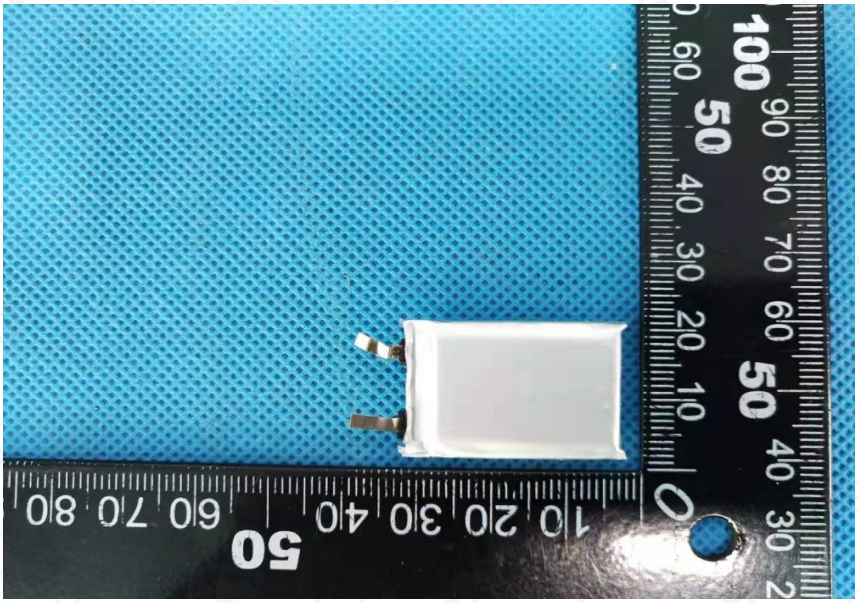




Test Result(s):

Description of Specimen : Li-ion Cell

1.Lead, Cadmium & Mercury content—Directive 2006/66/EC and its amendment Directive 2013/56/EU

Test Method: US EPA 3052:1996, analysis was performed by ICP-OES.

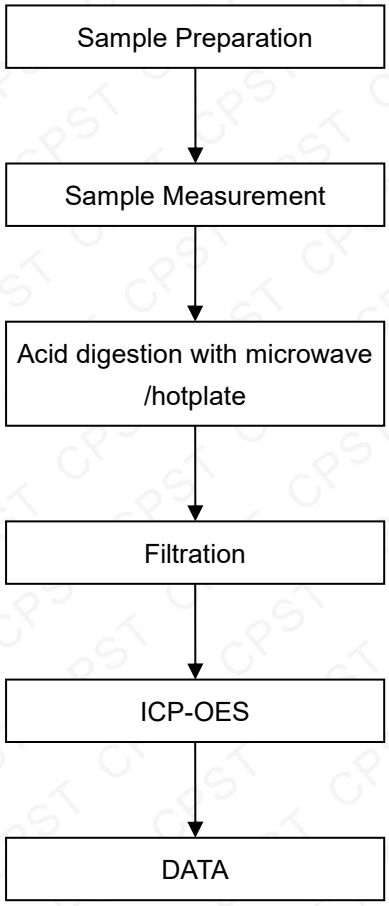
Test Items	Unit	Result	MDL	Limit
Lead (Pb)	%	N.D.	0.0002	0.004
Mercury (Hg)	%	N.D.	0.0002	Battery /accumulators:0.0005
Cadmium(Cd)	%	N.D.	0.0002	Protable Battery /accumulators:0.002

Note:

1. Specimens, which requested to determine Cadmium, Mercury and Lead Content, have been dissolved completely.
2. % = percentage by weight.
3. 0.0001% = 1 mg/kg.
4. MDL = Method Detection Limit.
5. N.D. = Not Detected (< MDL).
6. According to the 2006/66/EC directive, the symbol indicating the heavy-metal content shall consist of the chemical symbol for the metal concerned, Hg content more than 0.0005%, Cd content more than 0.002% or Pb content more than 0.004% according to the type of battery or accumulator concerned.

Remark: As specified by applicant, to test content in the selected materials of the submitted samples. The test results are only responsible for the submitted sample. The test report is only for customer research, teaching, internal quality control, product development and other purposes, for reference only.

Lead, Cadmium & Mercury Testing Flow Chart



*** End of Report ***

中国认可
国际互认
检测
TESTING
CNAS L5138

Test Report issued under the responsibility of:

TEST REPORT
IEC 62133-2
Secondary cells and batteries containing alkaline or other non-acid electrolytes – Safety requirements for portable sealed secondary cells, and for batteries made from them, for use in portable applications –Part 2: Lithium systems

Report Number.....:	TCTTJ20240403965ZB-BR01
Date of issue.....:	May 12, 2024
Total number of pages.....:	See page 3 for details
Name of Testing Laboratory preparing the Report.....:	Shenzhen Tiansu Calibration and Testing Co.,Ltd
Applicant's name.....:	
Address.....:	
Test specification:	
Standard.....:	IEC 62133-2:2017
Non-standard test method.....:	N/A

This report is not valid as a CB Test Report unless signed by an approved CB Testing Laboratory and appended to a CB Test Certificate issued by an NCB in accordance with IECEE 02.

General disclaimer:

The test results presented in this report relate only to the object tested.
This report shall not be reproduced, except in full, without the written approval of the Issuing CB Testing Laboratory. The authenticity of this Test Report and its contents can be verified by contacting the NCB, responsible for this Test Report.

Test item description.....:	Reachargeable Li-ion Polymer Battery
Trade Mark.....:	N/A
Manufacturer.....:	Same as applicant
Model/Type reference.....:	502030
Ratings.....:	200mAh, 0.74Wh, 3.7V

Responsible Testing Laboratory (as applicable), testing procedure and testing location(s):			
☒	**Testing Laboratory:**	Shenzhen Tiansu Calibration and Testing Co.,Ltd	
Testing location/ address.....:		B/1,4, NO.2 Jinlong Road, Longgang District, Shenzhen, China	
Tested by (name, function, signature).....:		Wang wen tao \Test Engineer	Wang Wen tao
Approved by (name, function, signature)...:		Gong min \Technology supervisor	Gong Min
☐	**Testing procedure: CTF Stage 1:**		
Testing location/ address.....:			
Tested by (name, function, signature).....:			
Approved by (name, function, signature)...:			
☐	**Testing procedure: CTF Stage 2:**		
Testing location/ address.....:			
Tested by (name + signature).....:			
Witnessed by (name, function, signature)..:			
Approved by (name, function, signature)...:			
☐	**Testing procedure: CTF Stage 3:**		
☐	**Testing procedure: CTF Stage 4:**		
Testing location/ address.....:			
Tested by (name, function, signature).....:			
Witnessed by (name, function, signature)..:			
Approved by (name, function, signature)...:			
Supervised by (name, function, signature) :			

List of Attachments (including a total number of pages in each attachment):

- Pages 1 to 23 for IEC 62133 TRF (main report)
- Attachment 1 (1 Page): Circuit diagram
- Attachment 2 (3 Pages): Product Photos

Summary of testing:

Tests performed (name of test and test clause):	**Testing location:**
7.1 Charging procedure for test purposes; 7.2.1 Continuous charging at constant voltage (cells); 7.2.2 Case stress at high ambient temperature (battery); 7.3.1 External short circuit (cell); 7.3.2 External short circuit (battery); 7.3.3 Free fall (cell and battery); 7.3.4 Thermal abuse (cells); 7.3.5 Crush (cells); 7.3.6 Over-charging of battery; 7.3.7 Forced discharge (cells); 7.3.8 Mechanical test (batteries) 7.3.9 Design evaluation – Forced internal short circuit (cells)	Shenzhen Tiansu Calibration and Testing Co.,Ltd B/1,4, NO.2 Jinlong Road, Longgang District, Shenzhen, China

Summary of compliance with National Differences (List of countries addressed):

☒ **The product fulfils the requirements of IEC 62133-2: 2017 and EN 62133-2: 2017**

Copy of marking plate:

The artwork below may be only a draft. The use of certification marks on a product must be authorized by the respective NCBs that own these marks.

Reachargeable Li-ion Polymer Battery 502030
3.7V 200mAh 0.74Wh

Red wire "+" Black wire "-"
Made in China YYYYMMDD
Caution：Risk of Fire and Burns
Follow Manufacturer's Instructions

Remark:
Above plate will be printed on the surface of the cell.
The code "YYYYMMDD" represents that:
YYYY for Year.
MM for Month.
DD for Day.

Test item particulars..... :	
Classification of installation and use.....:	To be defined in final product
Supply Connection.....:	Lead wire
Recommend charging method declared by the manufacturer.....:	100mA constant current charge to 4.20V, then constant voltage 4.20V charge till charge current declines to 4mA.
Discharge current (0,2 It A).....:	40mA
Specified final voltage..... :	3.0V
Upper limit charging voltage per cell.....:	4.2V
Maximum charging current..... :	200mA
Charging temperature upper limit.....:	45°C
Charging temperature lower limit..... :	0°C
Polymer cell electrolyte type.....:	☐ gel polymer ☐ solid polymer ☒ N/A
Possible test case verdicts:	
- test case does not apply to the test object.....:	N/A
- test object does meet the requirement.....:	P (Pass)
- test object does not meet the requirement.....:	F (Fail)
Testing..... :	
Date of receipt of test item.....:	April 29, 2024
Date (s) of performance of tests.....:	April 29, 2024 to May 12, 2024

General remarks:

"(See Enclosure #)" refers to additional information appended to the report.
"(See appended table)" refers to a table appended to the report.

Throughout this report a ☐ comma / ☒ point is used as the decimal separator.

Manufacturer's Declaration per sub-clause 4.2.5 of IECEE 02:

The application for obtaining a CB Test Certificate includes more than one factory location and a declaration from the Manufacturer stating that the sample(s) submitted for evaluation is (are) representative of the products from each factory has been provided.....:	☐ **Yes** ☒ **Not applicable**

When differences exist; they shall be identified in the General product information section.

Name and address of factory (ies).....: Same as applicant

General product information and other remarks:

The product covered by this report is Reachargeable Li-ion Polymer Battery (model: 602030) consists of 1 Li-ion cell (model: 502030) in 1S1P which tested with appliance as per IEC 62133-2:2017 in the report.

Model no.	Cell:502030	Battery: 502030
Recommend charging voltage	4.20V	4.20V
Recommend charging current	100mA	100mA
Max. charging current	200mA	200mA
Recommend discharging voltage	3.0V	3.0V
Recommend discharging current	40mA	40mA
Max. discharging current	200mA	200mA
Operation Temperature	0~45°C	0~45°C

IEC 62133-2			
Clause	Requirement + Test	Result - Remark	Verdict
4	**PARAMETER MEASUREMENT TOLERANCES**		**P**
	Parameter measurement tolerances		P
5	**GENERAL SAFETY CONSIDERATIONS**		P
5.1	**General**		P
	Cells and batteries so designed and constructed that they are safe under conditions of both intended use and reasonably foreseeable misuse		P
5.2	**Insulation and wiring**		P
	The insulation resistance between the positive terminal and externally exposed metal surfaces of the battery (excluding electrical contact surfaces) is not less than 5 MΩ	No externally exposed metal surfaces.	N/A
	Insulation resistance (MΩ)..... :		—
	Internal wiring and insulation are sufficient to withstand maximum anticipated current, voltage and temperature requirements		P
	Orientation of wiring maintains adequate clearance and creepage distances between conductors		P
	Mechanical integrity of internal connections accommodates reasonably foreseeable misuse		P
5.3	**Venting**		P
	Battery cases and cells incorporate a pressure relief mechanism or are constructed so that they relieve excessive internal pressure at a value and rate that will preclude rupture, explosion and self-ignition		P
	Encapsulation used to support cells within an outer casing does not cause the battery to overheat during normal operation nor inhibit pressure relief	No outer casing.	N/A
5.4	**Temperature, voltage and current management**	See below	P
	Batteries are designed such that abnormal temperature rise conditions are prevented		P
	Batteries are designed to be within temperature, voltage and current limits specified by the cell manufacturer		P
	Batteries are provided with specifications and charging instructions for equipment manufacturers so that specified chargers are designed to maintain charging within the temperature, voltage and current limits specified	Specification provided.	P
5.5	**Terminal contacts**		P
	The size and shape of the terminal contacts ensure that they can carry the maximum anticipated current	Lead wire used.	P

IEC 62133-2			
Clause	Requirement + Test	Result - Remark	Verdict
	External terminal contact surfaces are formed from conductive materials with good mechanical strength and corrosion resistance		P
	Terminal contacts are arranged to minimize the risk of short-circuit		P
5.6	**Assembly of cells into batteries**		P
5.6.1	General		P
	Each battery have an independent control and protection for current, voltage, temperature and any other parameter required for safety and to maintain the cells within their operating region		N/A
	This protection may be provided external to the battery such as within the charger or the end devices		N/A
	If protection is external to the battery, the manufacturer of the battery provide this safety relevant information to the external device manufacturer for implementation		N/A
	If there is more than one battery housed in a single battery case, each battery have protective circuitry that can maintain the cells within their operating regions		N/A
	Manufacturers of cells specify current, voltage and temperature limits so that the battery manufacturer/designer may ensure proper design and assembly		P
	Batteries that are designed for the selective discharge of a portion of their series connected cells incorporate circuitry to prevent operation of cells outside the limits specified by the cell manufacturer		N/A
	Protective circuit components added as appropriate and consideration given to the end-device application		N/A
	The manufacturer of the battery provide a safety analysis of the battery safety circuitry with a test report including a fault analysis of the protection circuit under both charging and discharging conditions confirming the compliance		N/A
5.6.2	Design recommendation		P
	For the battery consisting of a single cell or a single cellblock, it is recommended that the charging voltage of the cell does not exceed the upper limit of the charging voltage specified in Table 2	1S1P	P

IEC 62133-2			
Clause	Requirement + Test	Result - Remark	Verdict
	For the battery consisting of series-connected plural single cells or series-connected plural cellblocks, it is recommended that the voltages of any one of the single cells or single cellblocks does not exceed the upper limit of the charging voltage, specified in Table 2, by monitoring the voltage of every single cell or the single cellblocks		N/A
	For the battery consisting of series-connected plural single cells or series-connected plural cellblocks, it is recommended that charging is stopped when the upper limit of the charging voltage is exceeded for any one of the single cells or single cellblocks by measuring the voltage of every single cell or the single cellblocks		N/A
	For batteries consisting of series-connected cells or cell blocks, nominal charge voltage not be counted as an overcharge protection		N/A
	For batteries consisting of series-connected cells or cell blocks, cells have closely matched capacities, be of the same design, be of the same chemistry and be from the same manufacturer		N/A
	It is recommended that the cells and cell blocks not discharged beyond the cell manufacturer’s specified final voltage		P
	For batteries consisting of series-connected cells or cell blocks, cell balancing circuitry incorporated into the battery management system		N/A
5.6.3	Mechanical protection for cells and components of batteries		P
	Mechanical protection for cells, cell connections and control circuits within the battery provided to prevent damage as a result of intended use and reasonably foreseeable misuse		P
	The mechanical protection can be provided by the battery case or it can be provided by the end product enclosure for those batteries intended for building into an end product	To be evaluated in end-product.	N/A
	The battery case and compartments housing cells designed to accommodate cell dimensional tolerances during charging and discharging as recommended by the cell manufacturer		N/A
	For batteries intended for building into a portable end product, testing with the battery installed within the end product considered when conducting mechanical tests		N/A
5.7	**Quality plan**		N/A

IEC 62133-2			
Clause	Requirement + Test	Result - Remark	Verdict
	The manufacturer prepares and implements a quality plan that defines procedures for the inspection of materials, components, cells and batteries and which covers the whole process of producing each type of cell or battery		N/A
5.8	**Battery safety components**		N/A
	According annex F		N/A
6	**TYPE TEST AND SAMPLE SIZE**		P
	Tests are made with the number of cells or batteries specified in Table 1 using cells or batteries that are not more than six months old	Tests are performed according to specified in Table 1 of this standard. The samples are not more than six months old.	P
	Coin cells with resistance ≤ 3 Ω (measured according annex D) are tested according table 1	Not coin cell.	N/A
	Unless otherwise specified, tests are carried out in an ambient temperature of 20 °C ± 5 °C		P
	The safety analysis of 5.6.1 identify those components of the protection circuit that are critical for short-circuit, overcharge and overdischarge protection		N/A
	When conducting the short-circuit test, consideration given to the simulation of any single fault condition that is likely to occur in the protecting circuit that would affect the short-circuit test		P
7	**SPECIFIC REQUIREMENTS AND TESTS**		P
7.1	**Charging procedure for test purposes**		P
7.1.1	First procedure		P
	This charging procedure applies to subclauses other than those specified in 7.1.2		P
	Unless otherwise stated in this document, the charging procedure for test purposes is carried out in an ambient temperature of 20 °C ± 5 °C, using the method declared by the manufacturer		P
	Prior to charging, the battery have been discharged at 20 °C ± 5 °C at a constant current of 0,2 It A down to a specified final voltage		P
7.1.2	Second procedure		P
	This charging procedure applies only to 7.3.1, 7.3.4, 7.3.5, and 7.3.9		P

IEC 62133-2			
Clause	Requirement + Test	Result - Remark	Verdict
	After stabilization for 1 h and 4 h, respectively, at ambient temperature of highest test temperature and lowest test temperature, as specified in Table 2, cells are charged by using the upper limit charging voltage and maximum charging current, until the charging current is reduced to 0,05 It A, using a constant voltage charging method	Charging temperature specified by client is 0-45°C, 45°C and 0°C were used as highest test temperature and lowest test temperature during tests. The upper limit charging voltage is 4.20V. The maximum charging current is 300mA.	P
7.2	**Intended use**		P
7.2.1	Continuous charging at constant voltage (cells)	Tested complied.	P
	Fully charged cells are subjected for 7 days to a charge using the charging method for current and standard voltage specified by the cell manufacturer		P
	Results: No fire. No explosion. No leakage..... :	(See appended table 7.2.1)	P
7.2.2	Case stress at high ambient temperature (battery)	Tested as client requested.	P
	Oven temperature (°C)..... :	70	—
	Results: No physical distortion of the battery case resulting in exposure of internal protective components and cells		P
7.3	**Reasonably foreseeable misuse**		P
7.3.1	External short-circuit (cell)	Tested complied.	P
	The cells were tested until one of the following occurred:		P
	- 24 hours elapsed; or		N/A
	- The case temperature declined by 20 % of the maximum temperature rise		P
	Results: No fire. No explosion..... :	(See appended table7.3.1)	P
7.3.2	External short-circuit (battery)	Test complied.	P
	The batteries were tested until one of the following occurred:		P
	- 24 hours elapsed; or		N/A
	- The case temperature declined by 20 % of the maximum temperature rise		N/A
	In case of rapid decline in short circuit current, the battery pack remained on test for an additional one hour after the current reached a low end steady state condition	Applies to samples in normal conditions	P
	A single fault in the discharge protection circuit conducted on one to four (depending upon the protection circuit) of the five samples before conducting the short-circuit test	Single fault conducted on four samples.	P

IEC 62133-2			
Clause	Requirement + Test	Result - Remark	Verdict
	A single fault applies to protective component parts such as MOSFET, fuse, thermostat or positive temperature coefficient (PTC) thermistor	Single fault applies on MOSFET U2.	P
	Results: No fire. No explosion..... :	(See appended table7.3.2)	P
7.3.3	Free fall	Tested complied.	P
	Results: No fire. No explosion		P
7.3.4	Thermal abuse (cells)	Tested complied.	P
	Oven temperature (°C)..... :	130	—
	Results: No fire. No explosion		P
7.3.5	Crush (cells)	Tested complied.	P
	The crushing force was released upon:		P
	- The maximum force of 13 kN ± 0,78 kN has been applied; or		P
	- An abrupt voltage drop of one-third of the original voltage has been obtained		N/A
	Results: No fire. No explosion..... :	(See appended table 7.3.5)	P
7.3.6	Over-charging of battery	Tested complied.	P
	The supply voltage which is:		P
	- 1,4 times the upper limit charging voltage presented in Table A.1 (but not to exceed 6,0 V) for single cell/cell block batteries or	5.88V used for test.	P
	- 1,2 times the upper limit charging voltage resented in Table A.1 per cell for series connected multi-cell batteries, and		N/A
	- Sufficient to maintain a current of 2,0 It A throughout the duration of the test or until the supply voltage is reached		P
	Test was continued until the temperature of the outer casing:		P
	- Reached steady state conditions (less than 10 °C change in 30-minute period); or		N/A
	- Returned to ambient		P
	Results: No fire. No explosion..... :	(See appended table7.3.6)	P
7.3.7	Forced discharge (cells)	Tested complied.	P
	If the discharge voltage reaches the negative value of upper limit charging voltage within the testing duration, the voltage is maintained at the negative value of the upper limit charging voltage by reducing the current for the remainder of the testing duration		N/A
	If the discharge voltage does not reach the negative value of upper limit charging voltage within the testing duration, the test is terminated at the end of the testing duration		P

IEC 62133-2			
Clause	Requirement + Test	Result - Remark	Verdict
	Results: No fire. No explosion..... :	(See appended table 7.3.7)	P
7.3.8	Mechanical tests (batteries)	Tested complied.	P
7.3.8.1	Vibration		P
	Results: No fire, no explosion, no rupture, no leakage or venting.....:		P
7.3.8.2	Mechanical shock	Tested complied.	P
	Results: No leakage, no venting, no rupture, no explosion and no fire.....:		P
7.3.9	Design evaluation – Forced internal short-circuit (cells)	Tested complied.	P
	The cells complied with national requirement for.....:	France, Japan, Republic of Korea, Switzerland	—
	The pressing was stopped upon:		P
	- A voltage drop of 50 mV has been detected; or		N/A
	- The pressing force of 800 N (cylindrical cells) or 400 N (prismatic cells) has been reached	400N for prismatic cells.	P
	Results: No fire..... :	(See appended table 7.3.9)	P
8	**INFORMATION FOR SAFETY**		P
8.1	**General**		P
	Manufacturers of secondary cells ensure that information is provided about current, voltage and temperature limits of their products	Information for safety mentioned in manufacturer's specifications	P
	Manufacturers of batteries ensure that equipment manufacturers and, in the case of direct sales, end-users are provided with information to minimize and mitigate hazards	Information for safety mentioned in manufacturer's specifications	P
	Systems analyses performed by device manufacturers to ensure that a particular battery design prevents hazards from occurring during use of a product		N/A
	As appropriate, any information relating to hazard avoidance resulting from a system analysis provided to the end user		N/A
	Do not allow children to replace batteries without adult supervision		N/A
8.2	**Small cell and battery safety information**		N/A
	The following warning language is to be provided with the information packaged with the small cells and batteries or equipment using them:		N/A
	- Keep small cells and batteries which are considered swallowable out of the reach of children		N/A

IEC 62133-2			
Clause	Requirement + Test	Result - Remark	Verdict
	- Swallowing may lead to burns, perforation of soft tissue, and death. Severe burns can occur within 2 h of ingestion		N/A
	- In case of ingestion of a cell or battery, seek medical assistance promptly		N/A
9	**MARKING**		P
9.1	**Cell marking**	The final product is battery.	P
	Cells marked as specified in IEC 61960, except coin cells		P
	Coin cells whose external surface area is too small to accommodate the markings on the cells show the designation and polarity		P
	By agreement between the cell manufacturer and the battery and/or end product manufacturer, component cells used in the manufacture of a battery need not be marked		P
9.2	**Battery marking**		P
	Batteries marked as specified in IEC 61960, except for coin batteries	The battery is marked in according with IEC61960.	P
	Coin batteries whose external surface area is too small to accommodate the markings on the batteries show the designation and polarity. Batteries also marked with an appropriate caution statement	Not coin battery.	N/A
	Terminals have clear polarity marking on the external surface of the battery	See page 4.	P
	Batteries with keyed external connectors designed for connection to specific end products need not be marked with polarity markings if the design of the external connector prevents reverse polarity connections		N/A
9.3	**Caution for ingestion of small cells and batteries**		N/A
	Coin cells and batteries identified as small batteries according to 8.2 include a caution statement regarding the hazards of ingestion in accordance with 8.2	Not coin cells and batteries.	N/A
	When small cells and batteries are intended for direct sale in consumer-replaceable applications, caution for ingestion given on the immediate package		P
9.4	**Other information**		P
	Storage and disposal instructions		P
	Recommended charging instructions		P
10	**PACKAGING AND TRANSPORT**		P

IEC 62133-2			
Clause	Requirement + Test	Result - Remark	Verdict
	Packaging for coin cells not small enough to fit within the limits of the ingestion gauge of Figure 3	Not coin cells	N/A
	The materials and packaging design are chosen so as to prevent the development of unintentional electrical conduction, corrosion of the terminals and ingress of environmental contaminants		P
ANNEX A	**CHARGING AND DISCHARGING RANGE OF SECONDARY LITHIUM ION CELLS FOR SAFE USE**		P
A.1	**General**		P
A.2	**Safety of lithium ion secondary battery**		P
A.3	**Consideration on charging voltage**		P
A.3.1	General		P
A.3.2	Upper limit charging voltage	Upper limit charging voltage of cell is 4.20V.	P
A.3.2.1	General		P
A.3.2.2	Explanation of safety viewpoint		N/A
A.3.2.3	Safety requirements, when different upper limit charging voltage is applied		N/A
A.4	**Consideration of temperature and charging current**		P
A.4.1	General		P
A.4.2	Recommended temperature range	Charging temperature range declared by client is 0-45°C	P
A.4.2.1	General		P
A.4.2.2	Safety consideration when a different recommended temperature range is applied		N/A
A.4.3	High temperature range	45°C applied.	N/A
A.4.3.1	General		N/A
A.4.3.2	Explanation of safety viewpoint		N/A
A.4.3.3	Safety considerations when specifying charging conditions in the high temperature range		N/A
A.4.3.4	Safety considerations when specifying a new upper limit in the high temperature range		N/A
A.4.4	Low temperature range	0°C applied	N/A
A.4.4.1	General		N/A
A.4.4.2	Explanation of safety viewpoint		N/A
A.4.4.3	Safety considerations, when specifying charging conditions in the low temperature range		N/A
A.4.4.4	Safety considerations when specifying a new lower limit in the low temperature range		N/A

IEC 62133-2			
Clause	Requirement + Test	Result - Remark	Verdict
A.4.5	Scope of the application of charging current		P
A.4.6	Consideration of discharge		P
A.4.6.1	General		P
A.4.6.2	Final discharge voltage and explanation of safety viewpoint		P
A.4.6.3	Discharge current and temperature range		P
A.4.6.4	Scope of application of the discharging current		P
A.5	**Sample preparation**		P
A.5.1	General		P
A.5.2	Insertion procedure for nickel particle to generate internal short		P
A.5.3	Disassembly of charged cell		P
A.5.4	Shape of nickel particle		P
A.5.5	Insertion of nickel particle in cylindrical cell		N/A
A.5.5.1	Insertion of nickel particle in winding core		N/A
A.5.5.2	Marking the position of the nickel particle on both ends of the winding core of the separator		N/A
A.5.6	Insertion of nickel particle in prismatic cell		P
A.6	**Experimental procedure of the forced internal short-circuit test**		P
A.6.1	Material and tools for preparation of nickel particle		P
A.6.2	Example of a nickel particle preparation procedure		P
A.6.3	Positioning (or placement) of a nickel particle		P
A.6.4	Damaged separator precaution		P
A.6.5	Caution for rewinding separator and electrode		P
A.6.6	Insulation film for preventing short-circuit		P
A.6.7	Caution when disassembling a cell		P
A.6.8	Protective equipment for safety		P
A.6.9	Caution in the case of fire during disassembling		P
A.6.10	Caution for the disassembling process and pressing the electrode core		P
A.6.11	Recommended specifications for the pressing device		P
ANNEX B	**RECOMMENDATIONS TO EQUIPMENT MANUFACTURERS AND BATTERY ASSEMBLERS**		P
ANNEX C	**RECOMMENDATIONS TO THE END-USERS**		P
ANNEX D	**MEASUREMENT OF THE INTERNAL AC RESISTANCE FOR COIN CELLS**		N/A

IEC 62133-2			
Clause	Requirement + Test	Result - Remark	Verdict
D.1	**General**		N/A
D.2	**Method**		N/A
	A sample size of three coin cells is required for this measurement.....:	(See appended table D.2)	N/A
	Coin cells with an internal resistance of less than or equal to 3 Ω are subjected to the testing according to Clause 6 and Table 1		N/A
	Coin cells with an internal resistance greater than 3 Ω require no further testing		N/A
ANNEX E	**PACKAGING AND TRANSPORT**		**N/A**
ANNEX F	**COMPONENT STANDARDS REFERENCES**		**N/A**

IEC 62133-2			
Clause	Requirement + Test	Result - Remark	Verdict

	TABLE: Critical components information				**N/A**
Object / part No.	**Manufacturer / trademark**	**Type / model**	**Technical data**	**Standard**	**Mark(s) of conformity** [1)]

Supplementary information:

1) Provided evidence ensures the agreed level of compliance. See OD-CB2039.

2) Client did not provide relevant information.

IEC 62133-2			
Clause	Requirement + Test	Result - Remark	Verdict

7.2.1	TABLE: Continuous charging at constant voltage (cells)	P

Sample no.	Recommended charging voltage Vc (Vdc)	Recommended charging current I_{rec} (A)	OCV before test (Vdc)	Results
C1#	4.20	0.15	4.189	P
C2#	4.20	0.15	4.182	P
C3#	4.20	0.15	4.186	P
C4#	4.20	0.15	4.187	P
C5#	4.20	0.15	4.187	P

Supplementary information:

- No fire or explosion
- No leakage
- The ambient temperature is 22.8°C

7.3.1	TABLE: External short-circuit (cell)	P

Sample no.	Ambient T (°C)	OCV before test (Vdc)	Resistance of circuit (mΩ)	Maximum case temperature ~~rise ΔT (K)~~	Results
Samples charged at charging temperature upper limit[1)]					
C6#	53.6	4.159	80.9	111.1	P
C7#	53.6	4.162	81.1	112.7	P
C8#	53.6	4.157	81.9	119.5	P
C9#	53.6	4.159	80.7	109.9	P
C10#	53.6	4.156	81.0	122.5	P
Samples charged at charging temperature lower limit[2)]					
C11#	54.2	4.087	80.5	109.6	P
C12#	54.2	4.084	80.8	116.2	P
C13#	54.2	4.085	81.9	114.6	P
C14#	54.2	4.082	82.4	120.1	P
C15#	54.2	4.081	81.7	115.4	P

Supplementary information:

- No fire or explosion

[1)] Cells charged at 45°C
[2)] Cells charged at 0°C

IEC 62133-2			
Clause	Requirement + Test	Result - Remark	Verdict

7.3.2	TABLE: External short-circuit (battery)					P
Sample no.	**Ambient T (°C)**	**OCV before test (Vdc)**	**Resistance of circuit (mΩ)**	**Maximum case temperature ~~rise ΔT (K)~~**	**Component single fault condition**	**Results**
B4#	23.1	4.186	80.6	25.4	Normal	P
B5#	23.3	4.184	80.7	103.6	SC U2	P
B6#	23.4	4.183	81.9	101.4	SC U2	P
B7#	23.2	4.188	80.3	100.9	SC U2	P
B8#	23.5	4.181	80.8	97.9	SC U2	P

Supplementary information:
- No fire or explosion
- SC means short-circuit

7.3.5	TABLE: Crush (cells)			P
Sample no.	**OCV before test (Vdc)**	**OCV at removal of crushing force (Vdc)**	**Maximum force applied to the cell during crush (kN)**	**Results**
Samples charged at charging temperature upper limit[1)]				
C29#	4.154	4.154	13.06	P
C30#	4.162	4.162	13.13	P
C31#	4.157	4.157	13.02	P
C32#	4.156	4.156	13.05	P
C33#	4.159	4.159	13.08	P
Samples charged at charging temperature lower limit[2)]				
C34#	4.088	4.088	13.09	P
C35#	4.082	4.082	13.14	P
C36#	4.087	4.087	13.15	P
C37#	4.081	4.081	13.13	P
C38#	4.085	4.085	13.14	P

Supplementary information:
- No fire or explosion

1) Cells charged at 45°C

2) Cells charged at 0°C

- The ambient temperature is 23.1°C

IEC 62133-2			
Clause	Requirement + Test	Result - Remark	Verdict

7.3.6	TABLE: Over-charging of battery				P
Constant charging current (A).....:		0.6			—
Supply voltage (Vdc).....:		5.88			—
Sample no.	**OCV before charging (Vdc)**	**Total charging time (minute)**	**Maximum outer case temperature (°C)**	**Results**	
B12#	3.452	74.48	46.8	P	
B13#	3.454	74.19	45.1	P	
B14#	3.457	73.45	47.0	P	
B15#	3.455	74.31	45.8	P	
B16#	3.458	73.56	45.3	P	

Supplementary information:

- No fire or explosion
- The ambient temperature is 23.4°C

7.3.7	TABLE: Forced discharge (cells)			P
Sample no.	**OCV before application of reverse charge (Vdc)**	**Measured reverse charge I_t (A)**	**Time for reversed charge, (minutes)**	**Results**
C39#	3.457	0.3	90	P
C40#	3.453	0.3	90	P
C41#	3.450	0.3	90	P
C42#	3.450	0.3	90	P
C43#	3.456	0.3	90	P

Supplementary information:

- No fire or explosion
- The ambient temperature is 22.4°C

7.3.8.1	TABLE: Vibration				P
Sample no.	**OCV before test (Vdc)**	**OCV after test (Vdc)**	**Mass before test (g)**	**Mass after test (g)**	**Results**
B17#	4.183	4.181	6.592	6.591	P
B18#	4.187	4.186	6.587	6.587	P
B19#	4.184	4.184	6.594	6.594	P

Supplementary information:

- No fire or explosion
- No rupture
- No leakage
- No venting
- The ambient temperature is 24.4°C

IEC 62133-2			
Clause	Requirement + Test	Result - Remark	Verdict

7.3.8.2	TABLE: Mechanical shock				P
Sample no.	**OCV before test (Vdc)**	**OCV after test (Vdc)**	**Mass before test (g)**	**Mass after test (g)**	**Results**
B20#	4.182	4.181	6.595	6.595	P
B21#	4.184	4.184	6.593	6.591	P
B22#	4.185	4.184	6.589	6.587	P

Supplementary information:

- No fire or explosion
- No rupture
- No leakage
- No venting
- The ambient temperature is 23.4°C

7.3.9	TABLE: Forced internal short circuit (cells)				P
Sample no.	**Chamber ambient T (°C)**	**OCV before test (Vdc)**	**Particle location [1)]**	**Maximum applied pressure (N)**	**Results**
Samples charged at charging temperature upper limit[2)]					
C44#	45.0	4.154	1	401.3	P
C45#	45.0	4.153	1	402.4	P
C46#	45.0	4.150	1	401.6	P
C47#	45.0	4.152	1	403.2	P
C48#	45.0	4.148	1	403.7	P
Samples charged at charging temperature lower limit[3)]					
C49#	0	4.068	1	404.4	P
C50#	0	4.063	1	403.5	P
C51#	0	4.075	1	405.2	P
C52#	0	4.082	1	403.1	P
C53#	0	4.080	1	403.0	P

Supplementary information:

[1)] Identify one of the following:

1: Nickel particle inserted between positive and negative (active material) coated area.

2: Nickel particle inserted between positive aluminium foil and negative active material coated area.

[2)] Cells charged at 45°C

[3)] Cells charged at 0°C

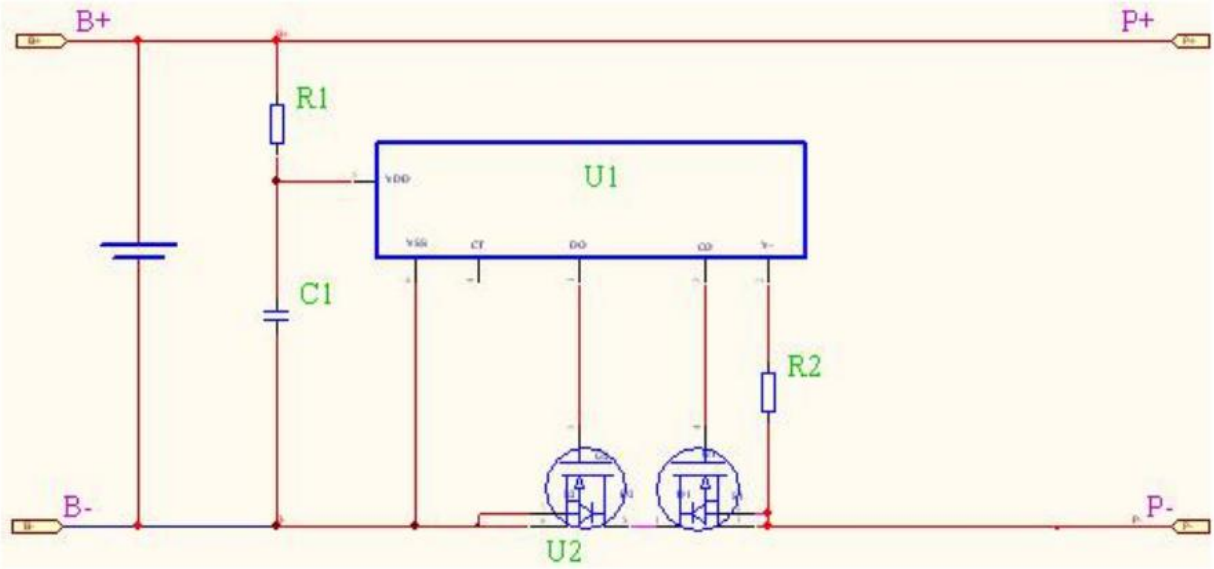
IEC 62133-2			
Clause	Requirement + Test	Result - Remark	Verdict

D.2	TABLE: Internal AC resistance for coin cells			N/A
Sample no.	**Ambient T (°C)**	**Store time (h)**	**Resistance Rac (Ω)**	**Results [1)]**

Supplementary information:

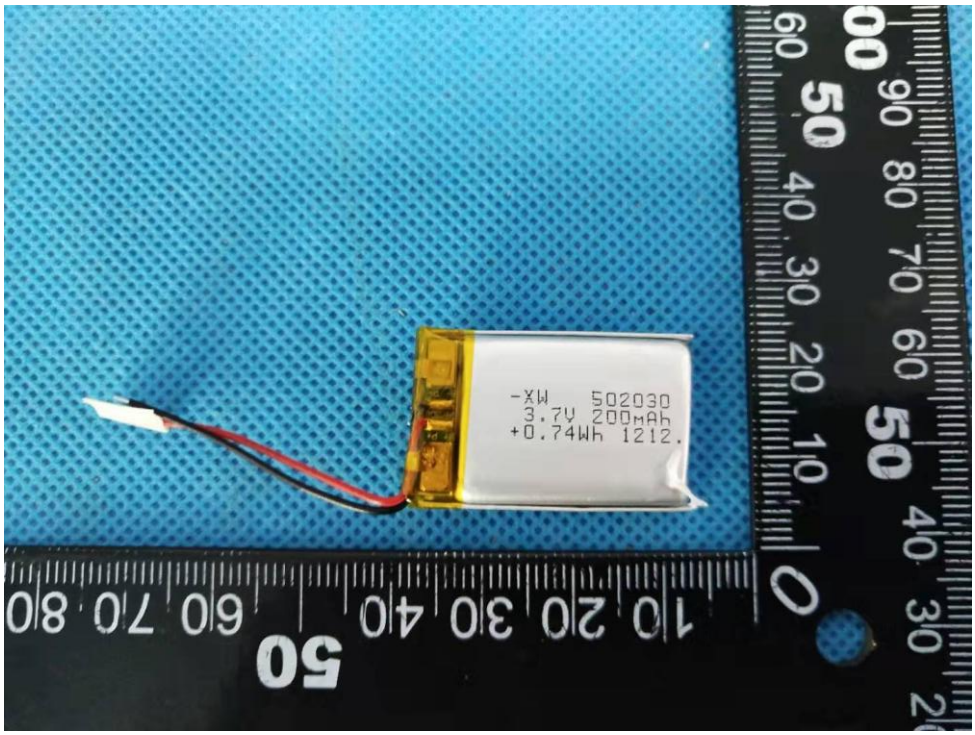
[1)] Coin cells with internal resistance less than or equal to 3 Ω, see test result on corresponding tables

Circuit diagram

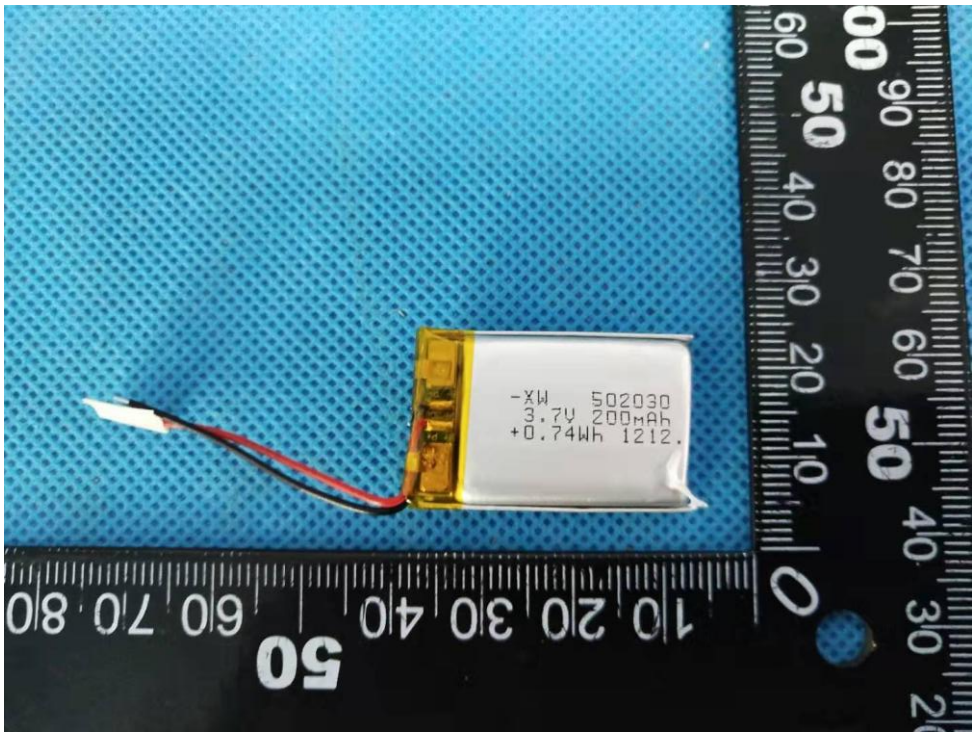


Circuit diagram

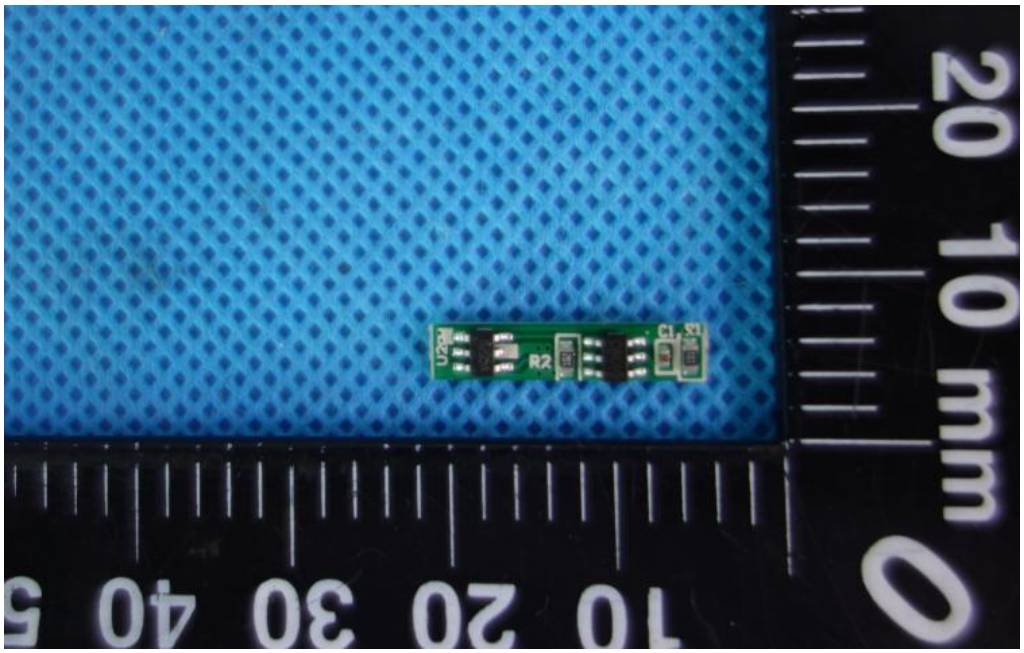
Product Photos



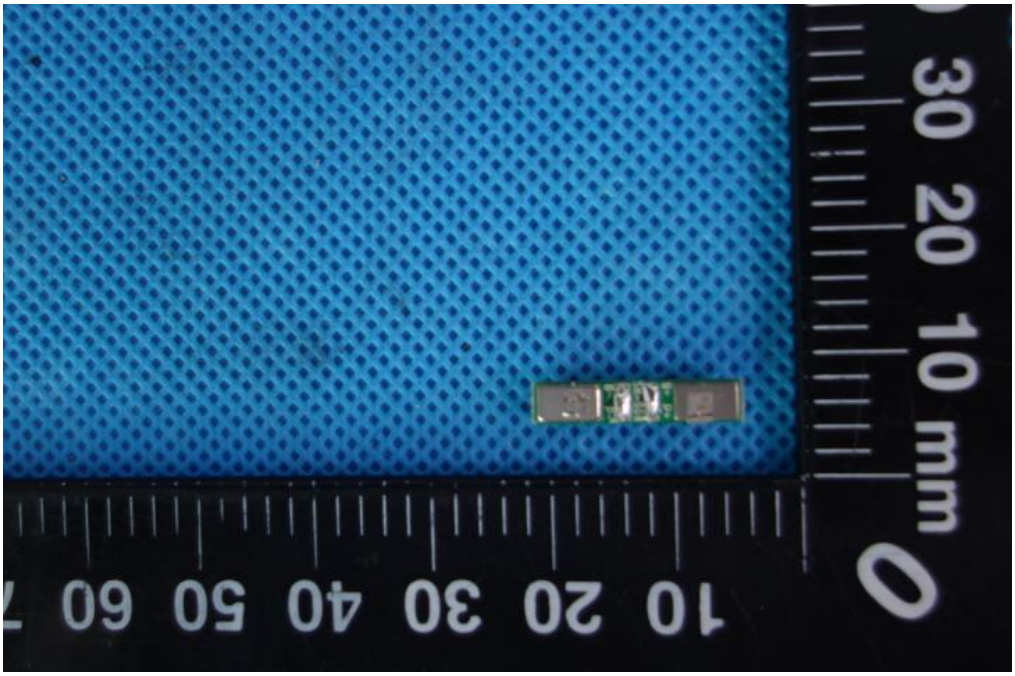
Front view of battery



Product Photos

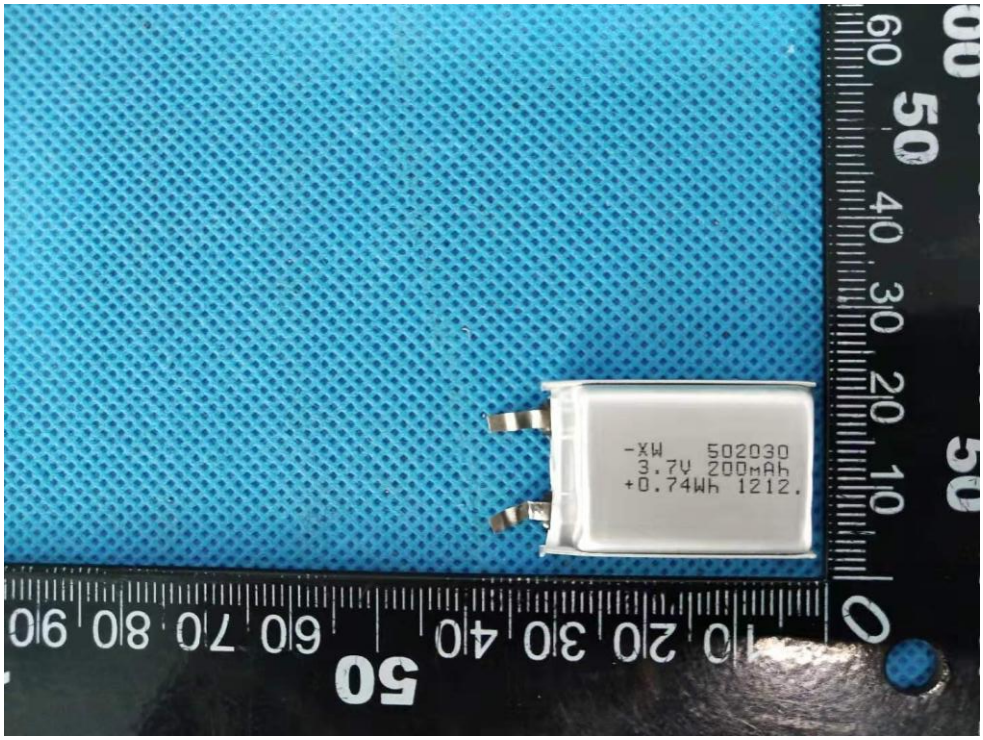


Front view of PCM

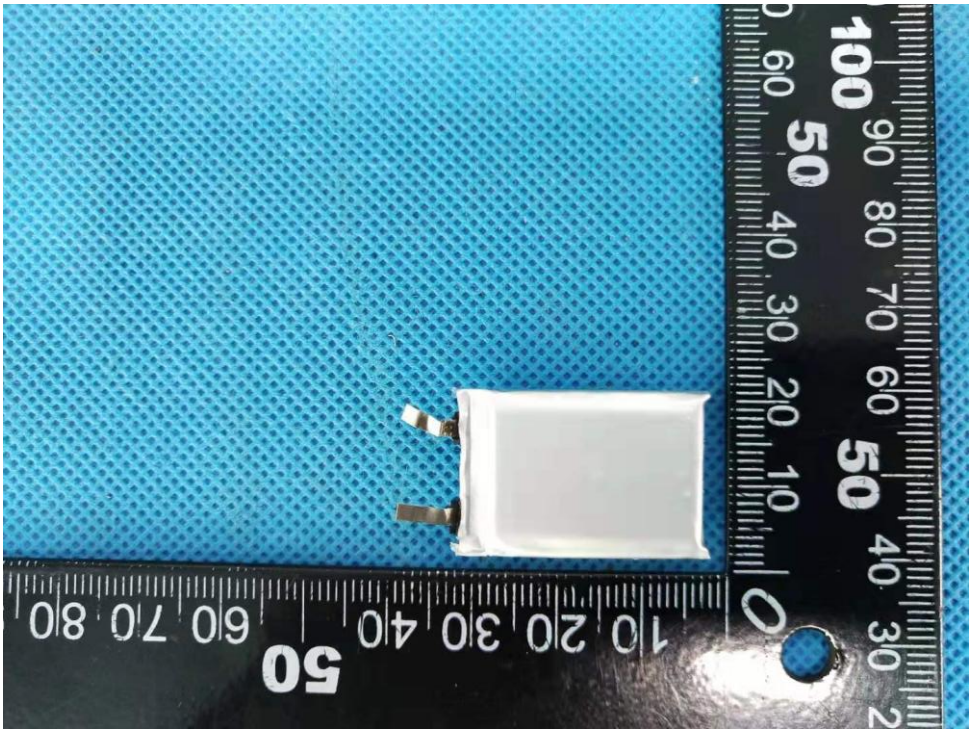


Back view of PCM

Product Photos



Front view of cell



Back view of cell